
Erratum to GTI Owner's Manual P/N 975-0041-01-02 Rev A

Section 2.0 INSTALLATION

The information in this erratum supersedes page 6 in the the GTI Owner's Manual, P/N 975-0041-01-02 Rev A.

Since the original release of this manual, mounting procedures for this unit have changed to reflect design alterations that reduce potential noise issues. This unit now comes with a mounting bracket and stabilizing rubber feet attached to the back of the unit, a mounting bracket for the wall, and one L-bracket for above the unit to prevent it's accidental dislocation.

MOUNTING



NOTE: Ensure that the GTI is close enough to the inverter to connect the communications cable inside the GTI. The cable extends approximately 2 feet out of the inverter from behind the AC terminal block.

Place the GTI in a convenient location, close to the inverter. The GTI must be mounted horizontally on a flat surface (such as a wall) in a clean, dry environment. Do not mount the GTI where it will be exposed to the weather or in a damp location.



CAUTION: The GTI weighs approximately 25 pounds. Use appropriate backing support material (plywood, 2 x 4's, etc.) and anchors that will support its weight.

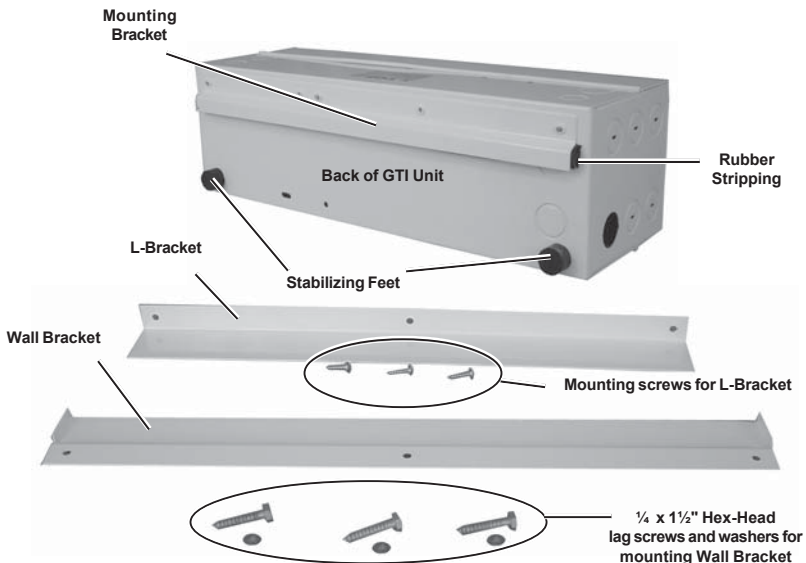


Figure 2-2
Mounting Hardware

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NOTE: It may be easier to remove the appropriate knockouts for the conduit(s) prior to mounting.

Procedure

1. Use a level and mark the location for the wall bracket on the wall in a horizontal position.
2. Mark the 3 mounting screw holes.
3. If required, drill holes using a #10 (0.193" diameter) drill bit. Drill appropriately sized holes for anchors when installing on non-wood surfaces.
4. Mount the bracket to the wall using the three ¼ X 1½ hex-head lag screws with the lip of the bracket facing the wall as shown in Figure 2-2a. If mounting to other than a wood wall or surface, use appropriate screws and anchors as required.



NOTE: The unit ships with the rubber stripping tucked into the mounting bracket on the back of the unit. This rubber stripping must prevent metal-to-metal contact between the unit and the wall bracket.

If you have difficulty maintaining the integrity of the stripping while mounting the GTI into place, it might be easier to remove this rubber stripping from the GTI unit and apply it directly to the wall bracket.

5. Place the GTI's mounting bracket located on the back of the GTI enclosure **over** the wall bracket. Apply firm pressure to seat the mounting bracket on the enclosure securely over the wall bracket.



See Figure 2-2b.

6. Ensure the unit is correctly seated on the wall bracket.



See Figure 2-2c for examples of correct and incorrect placement of the mounting bracket.



See Figure 2-2d for an example of a unit properly seated in the wall bracket.

7. Mount the L-Bracket approximately 1/8 to 1/4 inch above the unit to prevent the unit from accidentally dislocating from the wall bracket.



See Figure 2-2e.



CAUTION: The L-Bracket should not touch the GTI. Otherwise, metal-to-metal contact may cause excessive noise.

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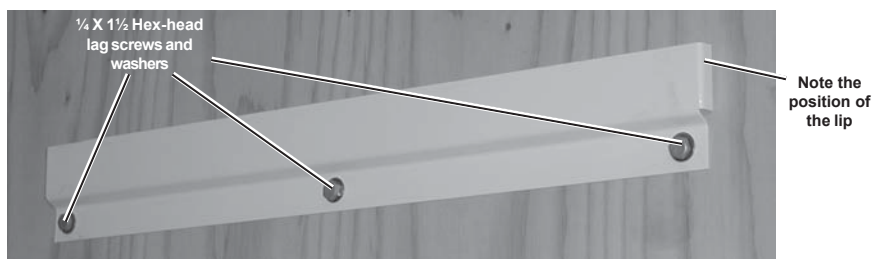


Figure 2-2a
Mount the Wall Bracket

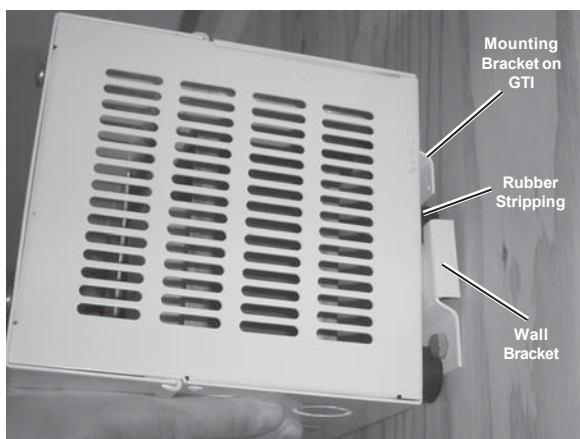


Figure 2-2b
Lift the GTI into place

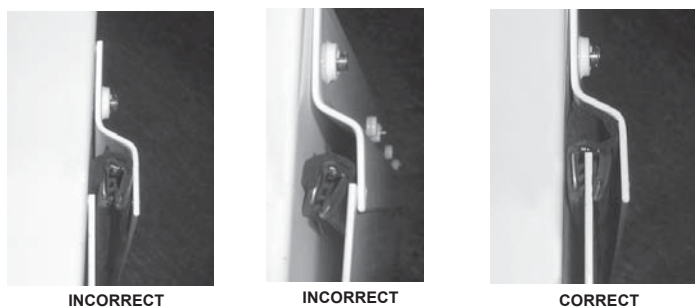



Figure 2-2c

Ensure there is NO metal-to-metal contact between the GTI and the Wall Bracket

 **NOTE:** The "lip" on the edge of the wall bracket has been removed in Figure 2-2c to allow clearer visibility of rubber strip placement for this example only.

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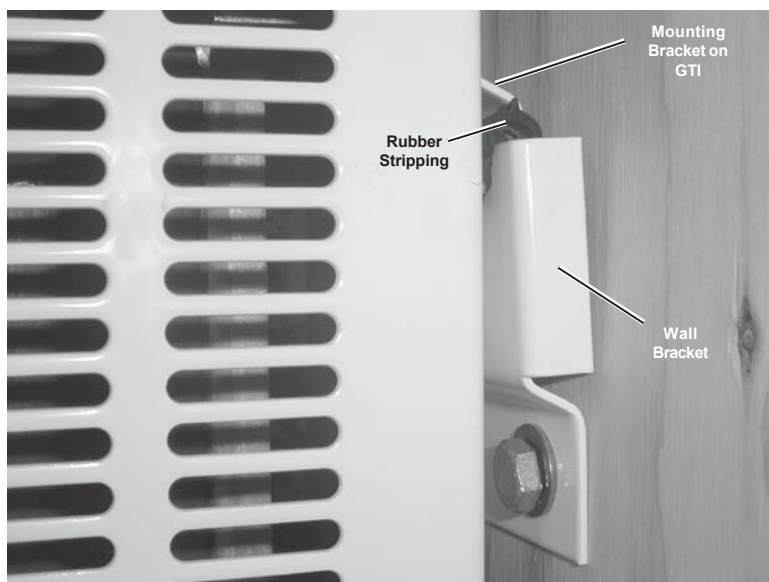


Figure 2-2d
The GTI properly placed on wall bracket

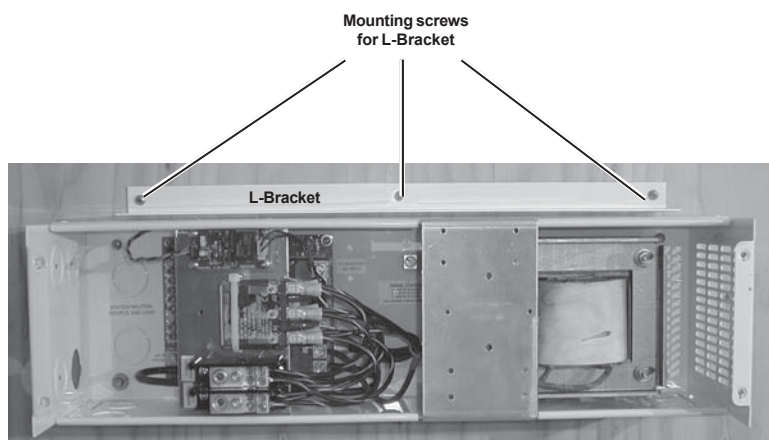


Figure 2-2e
L-Bracket placed approximately 1/8 to 1/4 inch above the GTI